



**Shri Balaji Alloys
Corporation India**



MAXIDURA - HF - 110

SPECIALLY DESIGN FOR HOT ROLLED ROLLING MILL.

ALLOY BASIS

Fe, Cr, Mn, C, Ni, Si, Mo, W, V, B

PROPERTIES

Basic all position electrode. The deposit is particularly resistant to impact.

TECHNICAL DATA

Hardness - 48-52 HRC

TYPICAL APPLICATIONS

MAXIDURA-110 Is a medium Heavy - Coated Hydrogen Controlled Electrodes. Especially for joining and overlay work for steel mills and forging industry. The electrodes gives easy detachable slag and can be used in all position. Electrode gives smooth arc, less spatter.

WELDING CURRENT

CURRENT	:	AC/DC(+)		
Size (mm)/Length	:	3.15×350	4.0×350	5.0×350
Current (amps)	:	70-110	90-140	130-180

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